



Operational Manual

«EP-URS»



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Device description

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Press installation and selection of replaceable tool



The press is supplied ready for working with 10 mm eyelet. In order to change it for 12 mm rinse the handle into vertical position.



Take the key from the side panel in order to change the tool.



With the help of the key turn the punch counter-clockwise.



After unscrewing carefully take the punch off the rod.



The reverse side the punch is aimed for working with 12 mm eyelets. Carefully take the punch off the rod and turn it.



Fix the punch on the rod by turning it with the key clockwise until it stops.



Rise the base of the press and take the matrix out of saddle. There is a special hole on the reverse side of the base for this purpose.



Turn the matrix and place it back in the saddle.



Make sure, that the matrix is precisely set in the saddle.

***ATTENTION! ALWAYS CHECK THE COMPLIANCE OF PUNCH
DIAMETER WITH THE MATRIX DIAMETER!***

For working with 10 mm eyelets repeat from the very beginning all the operations, described in this section.

Eyelet installation



Place the press on vertical surface.



Set the handle into vertical position.



Set the eyelet washer on the punch. Make sure that it is steadily set. It remains in the necessary position due to special magnets.



Put the ring in the matrix with its convex side up. Check that the washer and the ring are correctly installed.



Get the material into the backlash between the washer and the ring. The installation site should be right under the eyelet washer.



Push the handle down until the washer stops. Then with a sudden movement with an effort push the handle down.



Install the eyelet by pressing the washer at the material.



Lift the handle and take the material out of the press.



Eyelet is installed.

Safety rules

1. Observe the norms of heavy weights carrying.
2. Establish the device on stable, horizontal and non-slipping surface only.
3. The workplace should be well illuminated.
4. Use individual protective gear at work (gloves).
5. Use the device only for the designated purpose.